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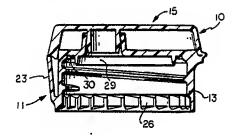
EUROPEAN PATENT APPLICATION

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- (4) Child resistant dispensing closure.
- (12) A child resistant dispensing closure comprising a first part (11) having a base wall (12) and a peripheral skirt (13) adapted to be threaded onto a container. The peripheral skirt includes interengaging portions (26) that engage portions of the container to prevent removal from the container. The closure also includes a second part or lid (15) connected to the first part by an integral hinge (16) and having a base wall (17), peripheral skirt (18) and a closing portion (19) adapted to extend into a nozzle (20) on the base wall of the first part when the second part is moved into overlying relationship to the first part. Snap lugs (21) on the second part engage bead segments (22) on the first part to hold the second part in closed position. The diameter of the skirt of the first part

includes a radial flange (13a) that extends circumferentially about most of the periphery of the skirt. The flange is connected integrally to an outer radially deflectable wall panel (23). The skirt (18) of the second part is smaller than the diameter of the flange (13a) so that the flange projects radially beyond the lid skirt and the lid skirt cannot be raised readily. A shoulder projects axially from the flange to center the lid and support the skirt against radial deflection. By pressing the deflectable wall panel (23) radially inwardly the panel engages an axial rib (25) on the skirt of the lid camming the skirt of the lid upwardly and exposing It so that it may be opened.

FIG. 4



This invention relates to hinged dispensing closures and particularly to child resistant hinged dispensing closures.

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Background and Summary of the invention

One type of closure that is commonly used is of the hinged dispensing closure type comprising a first part which is interengaged with the container and a second part connected to the first part by integral hinge and adapted to close against the first part to cover a dispensing opening. It has heretofore been difficult to provide a child resistant closures of this type. One type that has heretofore been suggested utilizes a double skirt which has the disadvantage of being easily filled with dirt or the product being dispensed.

Among the objectives of the present invention are to provide a child resistant hinged dispensing closure which utilizes a single flange skirt and effectively resists efforts of a child to remove and lift the lid; which can be readily manufactured; and which is pleasing in appearance.

In accordance with the Invention, the child resistant dispensing closure comprises a first part having a base wall and a peripheral skirt adapted to be threaded onto a container. The peripheral skirt includes interengaging portions that engage portions of the container to prevent removal from the container. The ciosure also includes a second part connected to the first part by a integral hinge and having a base wall, peripheral skirt and a closing portion adapted to extend into a nozzle on the base wall of the first part when the second that is moved into overlying relationship to the first part. Snap iugs on the second part engage bead segments on the first part to hold the second part in closed position. The diameter of the skirt of the first part includes a radial flange that extends circumferentially about most of the periphery of the skirt. The flange is connected integrally to an outer radially deflectable wall panel. The diameter of the skirt of the second part is smaller than the diameter of the flange so that the flange projects radially beyond the iid skirt and the lid skirt cannot be raised readily. A shoulder projects upwardly from the flange to center the lid and support the skirt against radial deflection. By pressing the deflectable wail panel radially inwardly the panel engages an axial rib on the skirt of the iid camming the skirt of the lid upwardly and exposing it so that it may be opened.

Description of the Drawings

Fig. 1 is a plan view of the closure embodying the invention.

Fig. 2 Is a sectional view taken along the line 2-2 in Fig. 1.

Fig. 3 is a bottom plan view of the ciosure shown in Fig. 1.

Fig. 4 is a sectional view similar to Fig. 2 showing the closure in closed position.

Fig. 5 is a fragmentary sectional view of the closure shown in Fig. 4 on an enlarged scale.

Fig. 6 is a fragmentary sectional view similar to Fig. 5 showing the opening of the closure.

Fig. 7 is a fragmentary sectional view of a modified form of closure.

Description

Referring to Figs. 1-4 the child resistant dispensing plastic closure 10 embodylng the Invention, comprises a first part having a base wall 11 and a perlpheral skirt 13. The peripheral skirt 13 includes interengaging portions in the form of threads 14 engage complementary threads of the container C (Fig. 5) to secure the child resistant dispensing closure to the container C. The closure 10 also includes a second part or lid 15 connected to the first part by a integral hinge 16. Part 15 has a base wall 17, peripheral skirt 18 and a tubular closing portion 19 adapted to extend Into a nozzle 20 on the base wall of the first part when the second part 15 is moved into overlying relationship to the first part 11.

Arcuate snap lugs 21 on the second part 15 engage bead segments 22 on the first part 11 to hold the second part 15 in closed position. The skirt 13 of the first part 11 includes a radial fiange 13a that extends circumferentially about most of the periphery of the skirt 13. The fiange is connected integrally to a radially deflectable waii panel 23. The deflectable wali panel 23 is positioned diametrically opposite the hinge 16 and has an arcuate extent that defines an acute angle on the order of 60°. The diameter of the skirt 18 of the second part 15 is smaller than the diameter of the flange 13a so that the flange 13a projects beyond the ild skirt 18 and the lid skirt 18 cannot be ralsed readily.

A flange or shoulder 24 on skirt 13 projects axially from the flange 13a to center the lid 18 and support the skirt against radial deflection.

The skirt 13 further includes a plurality of cir-

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cumferentially spaced assymetrical teeth 26 which are adapted to engage serrations 27 on the neck 28 of the container C to prevent removal of the closure from the container when It Is applied.

As shown in Fig. 5, when the closure is applied to the container and the lid 15 is in closed position relative to the part 11, the closing portion 19 is engaged with the nozzle 20, sealing the nozzle. A seal is provided between the first part 11 and the finish 28 by an annular plug portion 29 engaging the inner surface of the neck and an annular bead 30 engaging the upper surface of the neck.

In the form or closure set forth in Fig. 7, the rib 25 is eliminated. By pressing the deflectable wall panel 23 radially inwardly the panel 23 engages an axial rib 25 on the skirt 18 on the lid 15 camming the skirt 18 of the lid 15 upwardly and exposing it so that it may be opened.

The closure may be made of plastic such as polypropylene.

It can thus be seen that there has been provided a child resistant hinged dispensing closure which utilizes a single flange skirt and effectively resist efforts of a child to remove and lift the lid, which can be readily manufactured, and which is pleasing in appearance.

Clalms

eral skirt,

1. A child resistant dispensing closure comprising

a first plastic part having a base wall and a peripheral skirt adapted to be threaded onto a container, said peripheral skirt including interengaging portions that are adapted to engage portions of a container to resist removal from the container, said closure including a second plastic part connected to the first part by a integral hinge, said second part including a base wall and periph-

said skirt of sald first part including a radial flange that extends circumferentially about most of the periphery of said skirt.

said flange being connected integrally to a radially deflectable wall,

said_skirt_of_said_second_part_being_smaller_than, the diameter of the flange so that the flange projects radially beyond the lid skirt and the lid skirt cannot be raised readily when the second part is in closed position on the first part.

2. The child resistant dispensing closure set forth in claim 1 wherein said skirt of the second part has an axial rib extending between the deflectable wall panel on the first part and the skirt of the first part such that when the deflectable panel is pressed radially inwardly, the panel engages the rib camming the skirt of the second part upwardly

and exposing it so that it may be opened.

- The child resistant dispensing closure set forthin claim 1 including inter-engaging snap lugs between said first part and second part to hold the second part in closed position.
- 4. The child resitant dispensing closure set forth in claim 1 wherein said deflectable panel has an arcuate extent of about 60° .

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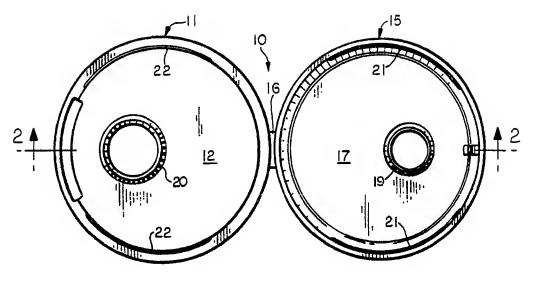


FIG. 1

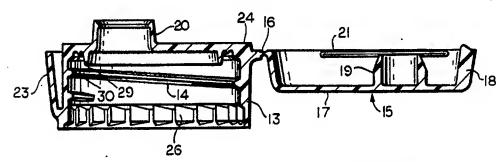


FIG. 2

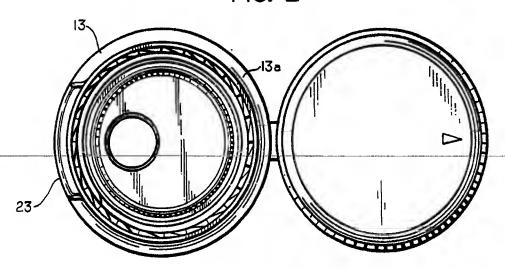
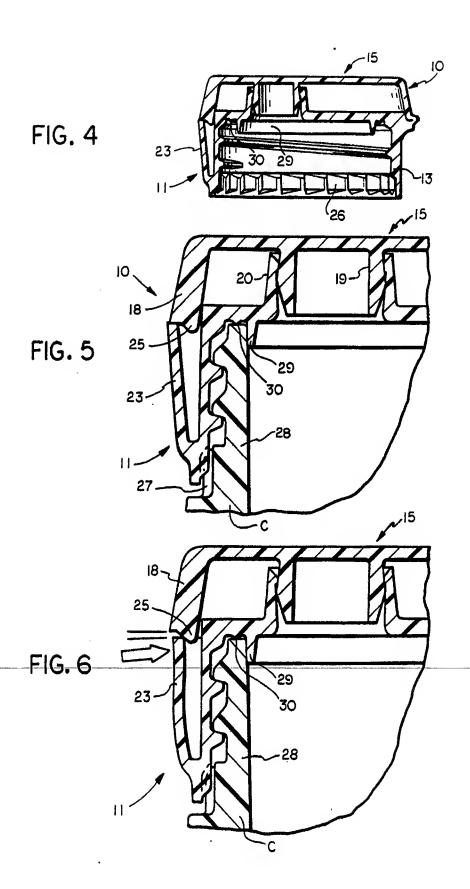


FIG. 3



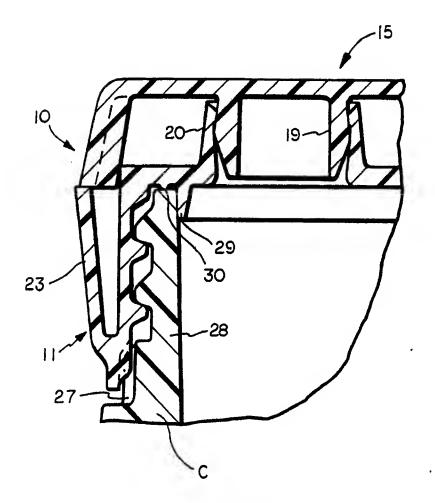


FIG. 7

EUROPEAN SEARCH REPORT



EP 89 30 7796

ategory	Citation of document with indication of relevant passages	n, where appropriate,	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
Х	EP-A-0 289 111 (POLYTOR * Column 6, line 50 - co 36; column 9, line 7 - co 3; figures 1-6 *	olumn 8, line	1,3,4	B 65 D 47/08 B 65 D 55/02
X	US-A-4 209 100 (UHLIG) * Column 3, line 6 - co figures 1-5 *	lumn 4, line 36;	1,2,3,4	
X	US-A-4 513 888 (CURRY) * In its entirety *		1,2	
A	GB-A-2 166 423 (JOHNSE) * In its entirety *	N & JORGENSEN)	1	
Α	US-A-4 220 262 (UHLIG)			
A	EP-A-0 006 512 (CZECH)			
				TECHNICAL FIELDS SEARCHED (Int. CL5)
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	The present search report has been dr			
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Y: pa	CATEGORY OF CITED DOCUMENTS articularly relevant if taken alone articularly relevant if combined with another ocument of the same category chnological background	T: theory or princ E: earlier patent of after the filing D: document cite L: document cite	locument. But pub	lished on, or